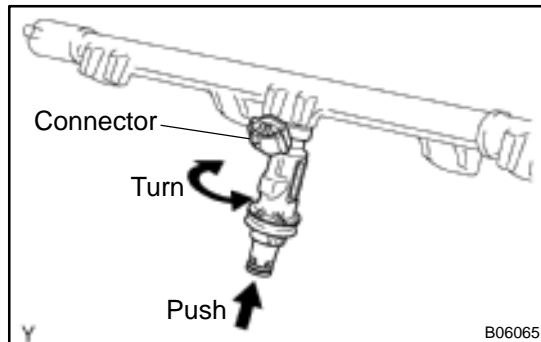


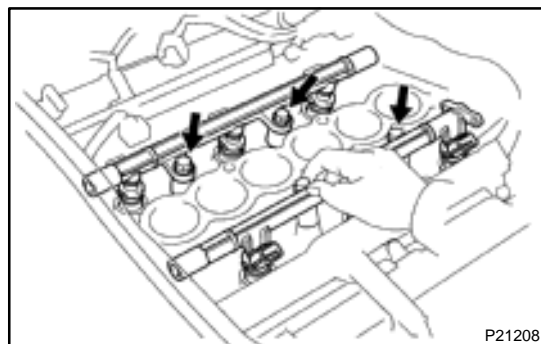
INSTALLATION

1. INSTALL INJECTORS AND DELIVERY PIPES

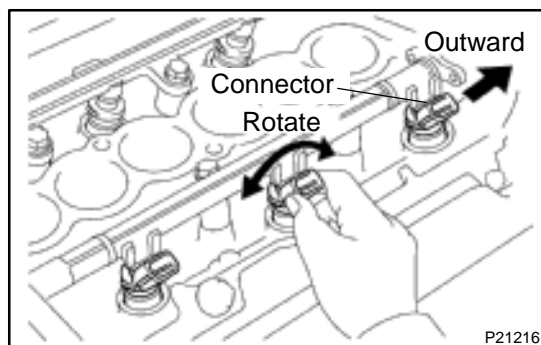
- Install a new insulator to each injector.
- Apply a light coat of spindle oil or gasoline to 2 new O-rings and install them to each injector.



- While turning the injector clockwise and counterclockwise, push it to the delivery pipes. Install the 6 injectors.
- Position the injector connector outward.



- Place the 4 spacers in position on the intake manifold.
- Place the delivery pipes with the 6 injectors in position on the intake manifold.
- Temporarily install the 4 bolts holding the delivery pipes to the intake manifold.

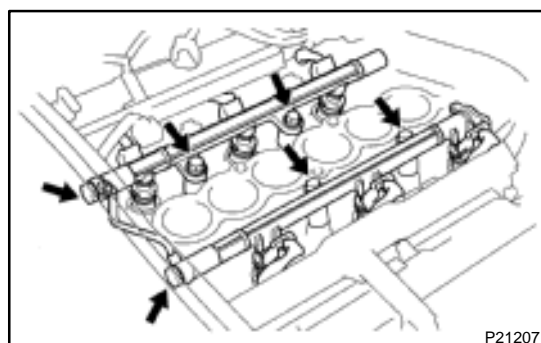


- Check that the injectors rotate smoothly.

HINT:

If injectors do not rotate smoothly, the probable cause is incorrect installation of O-rings. Replace the O-rings.

- Position the injector connector outward.



2. CONNECT INJECTOR CONNECTORS

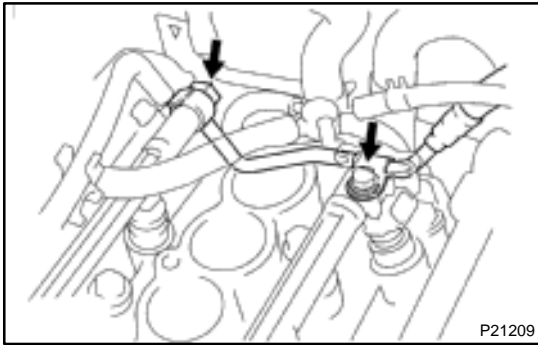
3. INSTALL FUEL PIPE AND TIGHTENING DELIVERY PIPE HOLDING BOLTS

- Install the fuel pipe with 4 new gaskets and the 2 union bolts.

Torque: 34.3 N·m (350 kgf·cm, 25 ft·lbf)

- Tighten the 4 bolts holding the delivery pipes to the intake manifold.

Torque: 13 N·m (130 kgf·cm, 10 ft·lbf)

**4. CONNECT FUEL INLET PIPE**

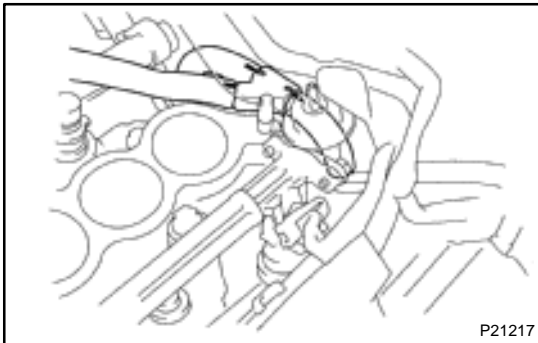
- (a) Temporarily install the inlet pipe with 2 new gaskets, union bolt and bolt.
- (b) Tighten the clamp bolt.
- (c) Tighten the union bolt.

Torque: 8 N·m (80 kgf·cm, 71 in.-lbf)

Torque: 34.3 N·m (350 kgf·cm, 25 ft·lbf)

5. INSTALL FUEL PRESSURE REGULATOR

(See page [SF-16](#))

**6. INSPECT AIR ASSIST LINES AND CONNECTIONS**

Visually check for loose connections, sharp bends or damage.

7. INSTALL INTAKE AIR CONNECTOR ASSEMBLY

(See page [EM-53](#))

8. INSTALL AIR CLEANER HOSE**9. CHECK FOR FUEL LEAKS (See page [SF-1](#))**